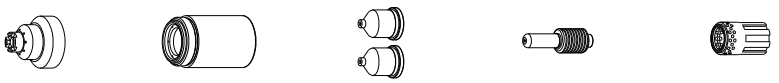
Powermax1000®

T60/T60M hand/machine torch consumables

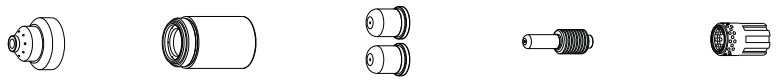
T60/T60M torches for the Powermax1000 have been obsoleted.
A Duramax retrofit torch with new consumables is available for this system (see page 110).

Original consumables for the T60/T60M torches remain available and are listed below.



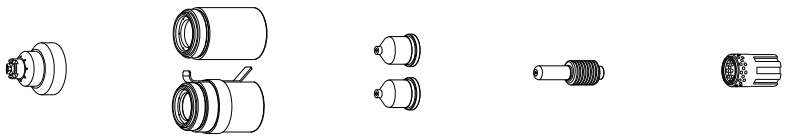
Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Shielded	Hand	40	120929[1]	120928	120932[1]	120926[1]	120925
		60			120931[1]		

[1]Consumable available in bulk packaging. See order information on next page.



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Unshielded[2]	Hand/Machine	40	120979	120928	220006	120926[1]	120925
		60			220007		

[1]Consumable available in bulk packaging. See order information on next page.
[2]In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.



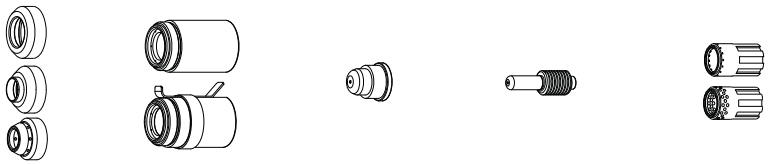
Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Mechanized	Machine	40	120930[1]	120928 220061 (ohmic)	120932[1]	120926[1]	120925
		60			120931[1]		

[1]Consumable available in bulk packaging. See order information on next page.



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Gouging	Hand/Machine	60	120977	120928	220059	120926[1]	120925

[1]Consumable available in bulk packaging. See order information on next page.



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
FineCut®	Hand	40	120979	120928	220329	120926[2]	220327
		40 CE[3]	220325				
	Machine	40	120979 220404 (ohmic)	120928 220061 (ohmic)			120925
		40 CE[3]	220325 220404 (ohmic)				

[2]Consumable available in bulk packaging. See order information below.

[3]CE Shield for use in countries requiring CE,CCC,GOST marks.

Consumable bulk kits

Order quantity	25	25	25	10	10
Bulk kit part number	**228437**	**228440**	**228441**	**228439**	**228601**
Contents	120926 electrode	120931 nozzle	120932 nozzle	120929 shield	120930 shield

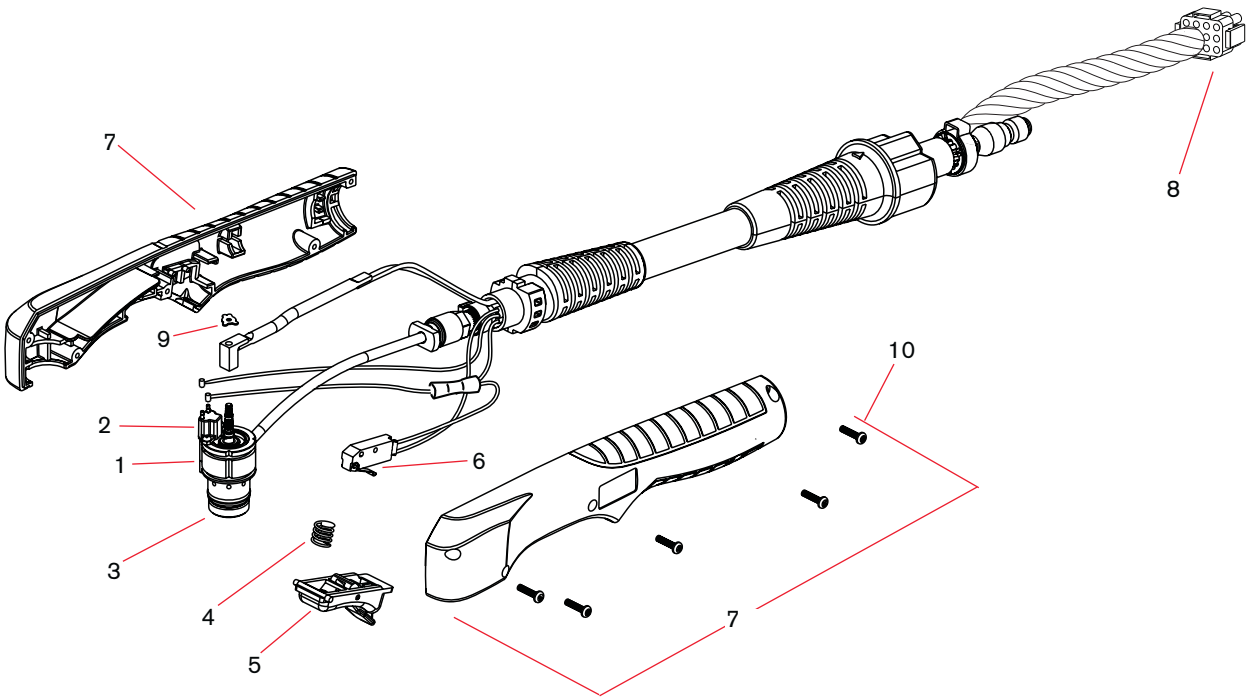


T60 hand torch parts



T60 hand torch parts

Item	Part number	Description
1	128564	Kit: T60/T80 torch main body replacement (does not include cap sensor)
2	128639	Kit: Cap sensor switch replacement
	075571	Cap-off sensor screws
3	128521	Kit: T60/T80, T60M/T80M torch head repair (does not include head)
4	027254	Trigger spring
5	002244	Safety trigger assembly
6	128642	Kit: T60/T80 start switch replacement
7	128644	Kit: T60/T80 torch handle replacement
8	128638	Kit: ETR connector repair (regional repair centers only)
9	027889	Retaining clip
	123645	Work lead with clamp, 6.1 m (20')
	128717	Work lead with clamp, 15.2 m (50')
10	075714	Torch handle replacement screws



T60M machine torch parts



T60M machine torch parts

Item	Part number	Description
	128645	Kit: Torch mounting
1	128640	Kit: T60M/T80M torch main body replacement (does not include cap sensor)
2	128639	Kit: Cap sensor switch replacement
	075571	Cap-off sensor screws
3	128521	Kit: T60/T80, T60M/T80M torch head repair (does not include head)
4	128643	Kit: T60M/T80M mounting sleeve replacement
5	128638	Kit: ETR connector repair (regional repair centers only)
6	027889	Retaining clip
7	128710	Kit: T60/T80M positioning sleeve replacement
	128650	On/Off pendant for machine torch, 7.6 m (25')
	128651	On/Off pendant for machine torch, 15.2 m (50')
	128652	On/Off pendant for machine torch, 22.8 m (75')
	123645	Work lead with clamp, 6.1 m (20')
	128717	Work lead with clamp, 15.2 m (50')

