Powermax600®

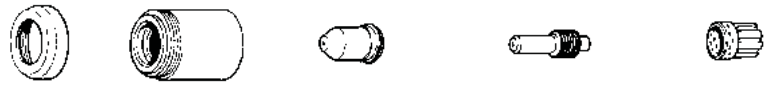
PAC123T/PAC123M hand/machine torch consumables

PAC torch assemblies for this system are no longer available for purchase.
A Duramax retrofit torch with new consumables is available for this system (see page 114).

Original consumables for the PAC123T/PAC123M torches remain available with exceptions notated below.

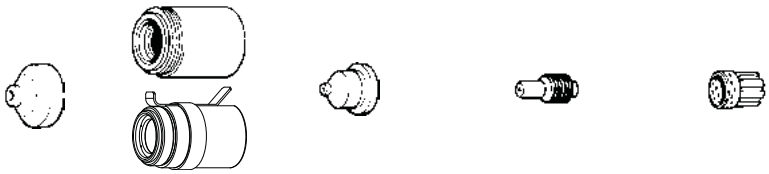


Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Shielded	Hand	40	120828	120600	120826	120573	120576

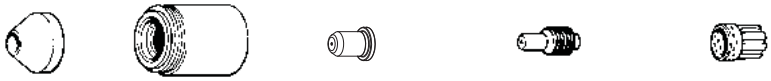


Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Unshielded[1]	Hand/Machine	35	120303	120600	120606	120574	120576

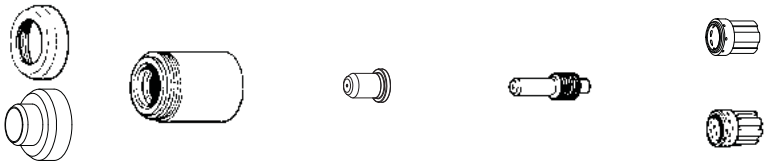
[1]In countries following CE standards, unshielded consumables may only be used in mechanized torch applications



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Mechanized	Machine	40	120827	120600 120964 (ohmic)	120826	120573	120576



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Gouging	Hand/Machine		120608	120600	120831	120573	120576



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
FineCut®	Hand	40	120303	120600	220330	120574	~~220332~~
	Hand	40 CE	~~220326~~				~~220332~~
	Machine	40	120303				120576
	Machine	40 CE	~~220326~~				120576

~~ Selected consumables are no longer available.
System or torch upgrade is recommended.
See pages 4–5 for systems and torches by amperage.

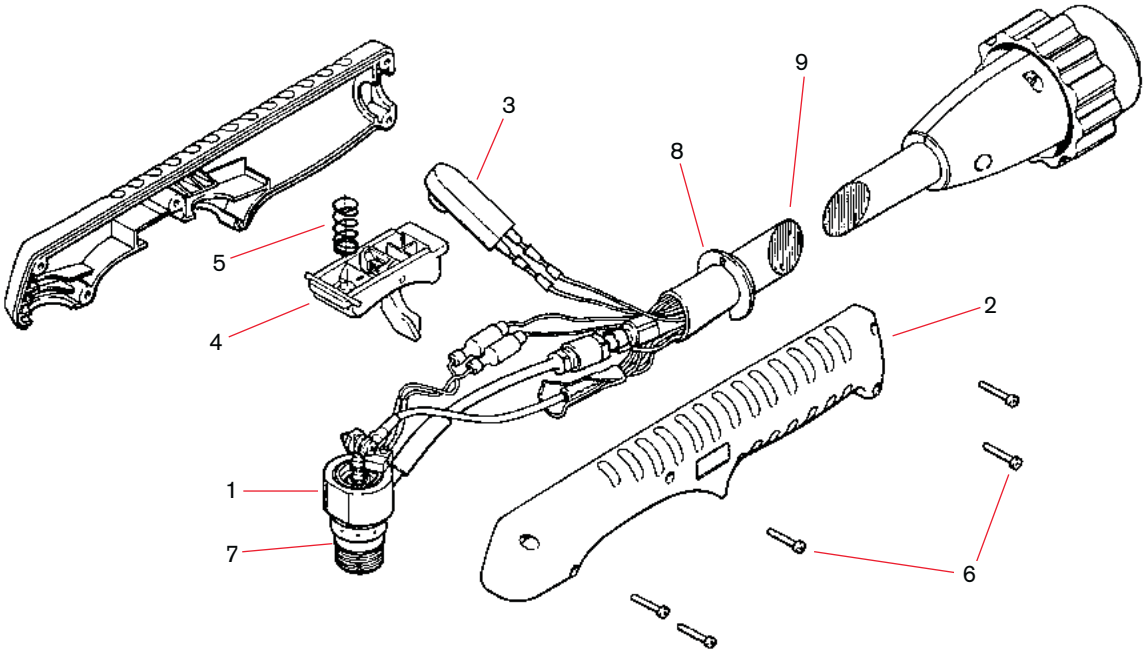


PAC123T hand torch parts

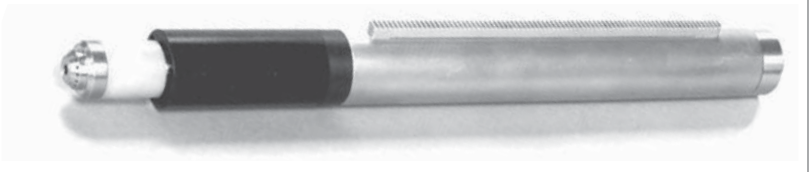


PAC123T hand torch parts

Item	Part number	Description
1	120570	Torch main body with switch
2	001288	Handle (includes both halves)
3	128377	Kit: Switch repair
4	002244	Safety trigger assembly
5	027254	Trigger spring
6	075339	Screw, #4 x 1/2" (five required)
7	044016	O-ring, Buna – N 90 Duro
8	004764	Retaining ring, Gutcha
	123375	Work lead with clamp, 4.5 m (15')
	128379	Work lead with clamp, 15.2 m (50')
9	129476	Torch leads w/o QD, 7.6 m (25')
	129600	Torch leads with QD, 7.6 m (25')



PAC123M machine torch parts



PAC123M machine torch parts

Item	Part number	Description
3	020620	Torch positioning sleeve
4	120613	Torch sleeve
5	027599	Snap ring
6	044016	O-ring, Buna – N 90 Duro
7	028714	On/Off pendant, 7.6 m (25')
7	128061	On/Off pendant, 15.2 m (50')
7	128062	On/Off pendant, 22.8 m (75')
	123375	Work lead with clamp, 4.5 m (15')
	128379	Work lead with clamp, 15.2 m (50')

