Powermax900®

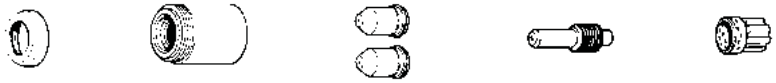
PAC125T/PAC125M hand/machine torch consumables

PAC125T hand torch and PAC125M torch assemblies for this system are no longer available for purchase.
A Duramax™ retrofit torch with new consumables is available for this system (see page 114).

Original consumables for the PAC125T and PAC125M torches remain available with exceptions notated below.

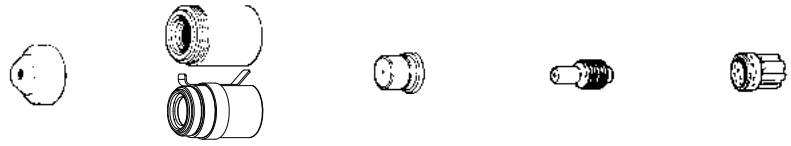


Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
Shielded	Hand	55	120601	120600	120577	120573	120576



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle[2]**	**Electrode**	**Swirl ring[2]**
Unshielded[1]	Hand/Machine – Pipe saddle	35 55	120303	120600	120606 120578	120574	120576

[1]In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.
[2]Nozzles and swirl rings shown must be used as a set.



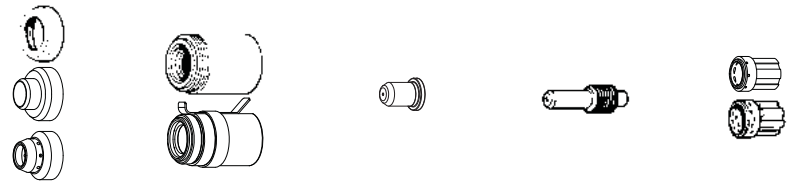
Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle[2]**	**Electrode**	**Swirl ring[2]**
Mechanized	Machine	55	120602	120600 120964 (ohmic)	120577	120573	120576

[2]Nozzles and swirl rings shown must be used as a set.



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle[2]**	**Electrode**	**Swirl ring[2]**
Gouging	Hand/Machine	55	120608	120600	120607	120573	120576

[2]Nozzles and swirl rings shown must be used as a set.



Minimum order quantity			1	1	5	5	1
Consumable type	**Torch type**	**Amperage**	**Shield/Deflector**	**Retaining cap**	**Nozzle**	**Electrode**	**Swirl ring**
FineCut®	Hand	40	120303	120600	220330	120574	~~220332~~
		40 CE[3]	~~220326~~				
	Machine	40	120303 ~~220403 (ohmic)~~	120600 120964 (ohmic)			120576
		40 CE	~~220326~~ ~~220403 (ohmic)~~				

[3]CE Shield for use in countries requiring CE,CCC,GOST marks.

~~Selected consumables are no longer available.~~
System or torch upgrade is recommended. See pages 4–5 for systems and torches by amperage.



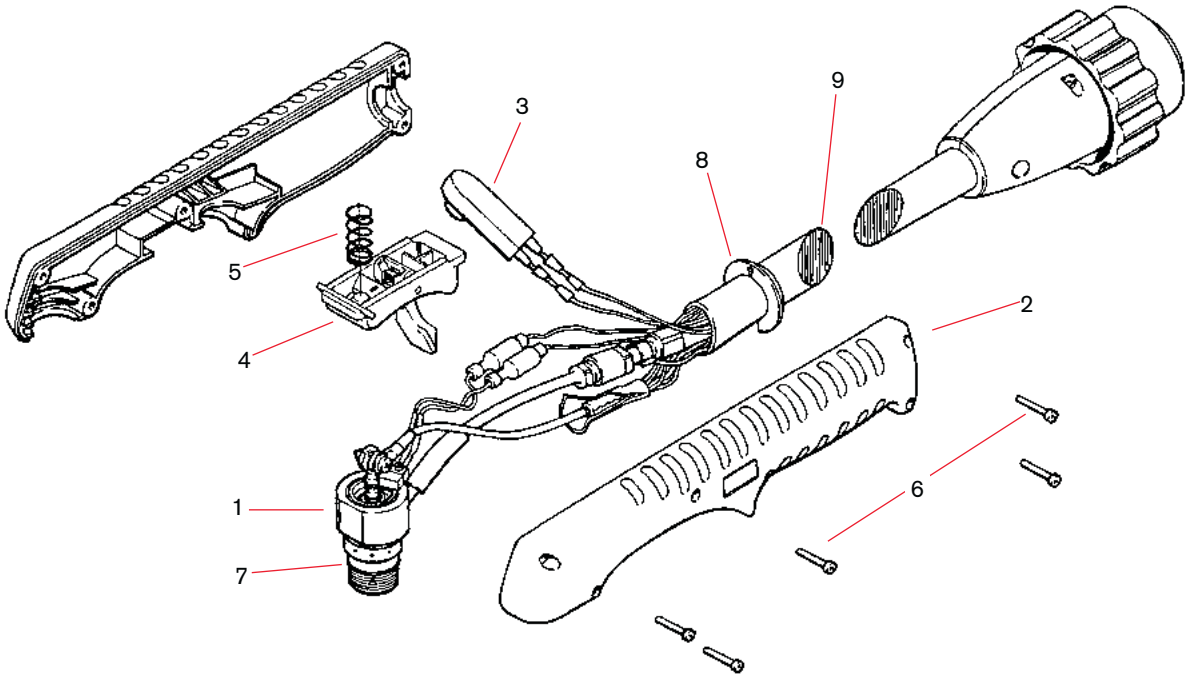
PAC125T hand torch parts



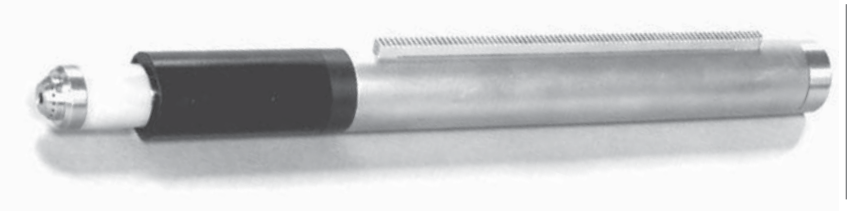
PAC125T hand torch parts

PAC125T hand torch and PAC125M torch assemblies for this system are no longer available for purchase. A Duramax™ retrofit torch with new consumables is available for this system (see page 114).

Item	Part number	Description
1	120570	Torch main body with switch
2	001288	Handle (includes both halves)
3	128284	Kit: Switch repair
4	002244	Safety trigger assembly
5	027254	Trigger spring
6	075339	Screw, #4 x 1/2" (five required)
7	044016	O-ring, Buna – N 90 Duro
8	004764	Ring, Gutcha
	023922	Work lead with clamp, 6.1 m (20')
	028907	Work lead with clamp, 15.2 m (50')
9	129352	PAC125T torch leads, 15.2 m (50')



PAC125M machine torch parts



PAC125M machine torch parts

PAC125T hand torch and PAC125M torch assemblies for this system are no longer available for purchase. A Duramax™ retrofit torch with new consumables is available for this system (see page 114).

Item	Part number	Description
1	020620	Torch positioning sleeve
2	120613	Torch sleeve
3	027599	Snap ring
4	028714	On/Off pendant, 7.6 m (25')
4	128061	On/Off pendant, 15.2 m (50')
4	128062	On/Off pendant, 22.8 m (75')
5	075504	Screw, 4-40 x 5/16"
6	075503	Locknut, 4-40
	023922	Work lead with clamp, 6.1 m (20')
	028907	Work lead with clamp, 15.2 m (50')

